Calibration Instruments

Reference Gages

Standard Scales SERIES 182 — Made of Low Expansion Glass

- High-precision glass scales manufactured under Mitutoyo's leading-edge Linear Scale production technology. They are considered top-grade length standards.
- Standard scales can be used as a traceable standard of length for calibrating measuring instruments.



SPECIFICATIONS

Metric							
Cod	le No.	Range (mm)	Length (mm)	Width (mm)	Thickness (mm)	Graduation thickness (µm)	Graduation (mm)
182-5	501-50	250	280	20	10	4	1
182-5	501-60*	230					
182-5	182-502-50		530	30	20	4	1
182-5	502-60*	500	550	30	20		

- Material: Low expansion glass
- Thermal expansion coefficient: (0.00±0.02)×10⁻⁶/K
 Accuracy (at 20 °C): (0.5 + L/1000) μm, L=Measured length (mm)
 With English JCSS certificate.

DIMENSIONS

Reference Gages



