# **Depth Gage**

A standard measuring tool of industry

## **Depth Micrometer** SERIES 128

- Measuring rod diameter: 4 mm
- Measuring rod lock is attached. Note: Measuring rod is attached on the rear side of the micrometer.
- Carbide-tipped measuring rod model is available.
- Ratchet stop provides constant measuring force.

# 128-101 0.01m ..... 128-102

# **Standard Accessories**





#### **SPECIFICATIONS** Metric

| Order No.                           | Range (mm) | Graduation<br>(mm) | Maximum permissible<br>error JMPE (µm) | Flatness of reference face                                       | Flatness of measuring spindle face (µm) | Base (mm) |
|-------------------------------------|------------|--------------------|--|--|---|-----------|
| 128-101                             | 0 - 25     | 0.01               |  | 1.3 μm for 63.5 mm length base,<br>2 μm for 101.6 mm length base |   | 63.5×16   |
| 128-103*                            |            |                    |  |  |   |           |
| 128-102                             |            |                    |  |  |   | 101.6×16  |
| 128-104*                            |            |                    |  |  |   | 101.0×10  |
| * With carbide-tipped measuring rod |            |                    |  |  |   |           |

Inch

| Order No. | Range (in) | Graduation<br>(in) | Maximum permissible<br>error JMPE (in) | Flatness of reference face         | Flatness of measuring<br>spindle face (in) | Base (in) |
|-----------|------------|--------------------|--|------------------------------------|--|-----------|
| 128-105   | 0 - 1      | 0.001              | ±0.00015                               | 0.00005 in for 2.5 in length base, | 0.000012                                   | 2.5×0.63  |
| 128-106   | 0-1        | 0.001              | ±0.00015                               | 0.00008 in for 4 in length base    | 0.000012                                   | 4x0.63    |
|           |            |                    |  |                                    |  |           |

# **Depth Micro Checker** SERIES 515

• The Depth Micro Checker is designed to check and help set the range-end points of a depth micrometer.



515-571

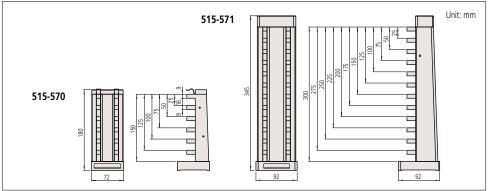
**SPECIFICATIONS** 

| Metric    |            |  |                           |
|-----------|------------|--|---------------------------|
| Order No. | Range (mm) | Block pitch accuracy                         | Anvil block accuracy (µm) |
| 515-570   | 0 - 150    | (1 + 1/1E0) um $1 - 1$ and the check (mm)    | ±0.5                      |
| 515-571   | 0 - 300    | $\pm$ (1 + L/150) µm, L=Length to check (mm) |                           |
| Inch      |            |  |                           |

515-570

| Order No. Range (in) |       | Block pitch accuracy                       | Anvil block accuracy (µin) |  |
|----------------------|-------|--|----------------------------|--|
| 515-575              | 0 - 6 | ±(40 + L/0.15) µin, L=Length to check (in) | ±20                        |  |
|                      |       |  |                            |  |

### DIMENSIONS









An inspection certificate is supplied as standard. Refer to page U-11 for details.

