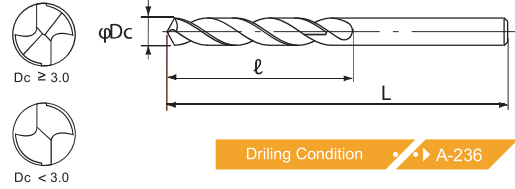


## GSD



G Standard Drills

This is general coated drills having jobbers length.



LIST 520P

GSD Dc

Drilling Condition A-236

Unit : MM

Dc	ℓ	L	Stock
0.5	6	22	●
0.6	7	24	●
0.7	9	28	●
0.8	10	30	●
0.9	11	32	●
1.0	12	34	●
1.1	14	36	●
1.2	16	38	●
1.3	16	38	●
1.4	18	40	●
1.5	18	40	●
1.6	20	43	●
1.7	20	43	●
1.8	22	46	●
1.9	22	46	●
2.0	24	49	●
2.1	24	49	●
2.2	27	53	●
2.3	27	53	●
2.4	30	57	●
2.5	30	57	●
2.6	30	57	●
2.7	33	61	●
2.8	33	61	●
2.9	33	61	●
3.0	33	61	●
3.1	36	65	●
3.2	36	65	●
3.3	36	65	●
3.4	39	70	●
3.5	39	70	●
3.6	39	70	●
3.7	39	70	●
3.8	43	75	●
3.9	43	75	●
4.0	43	75	●
4.1	43	75	●
4.2	43	75	●
4.3	47	80	●
4.4	47	80	●
4.5	47	80	●
4.6	47	80	●
4.7	47	80	●
4.8	52	86	●
4.9	52	86	●
5.0	52	86	●
5.1	52	86	●
5.2	52	86	●
5.3	52	86	●
5.4	57	93	●
5.5	57	93	●
5.6	57	93	●
5.7	57	93	●
5.8	57	93	●
5.9	57	93	●
6.0	57	93	●
6.1	63	101	●
6.2	63	101	●
6.3	63	101	●
6.4	63	101	●
6.5	63	101	●
6.6	63	101	●
6.7	63	101	●
6.8	69	109	●

Dc	ℓ	L	Stock
6.9	69	109	●
7.0	69	109	●
7.1	69	109	●
7.2	69	109	●
7.3	69	109	●
7.4	69	109	●
7.5	69	109	●
7.6	75	117	●
7.7	75	117	●
7.8	75	117	●
7.9	75	117	●
8.0	75	117	●
8.1	75	117	●
8.2	75	117	●
8.3	75	117	●
8.4	75	117	●
8.5	75	117	●
8.6	81	125	●
8.7	81	125	●
8.8	81	125	●
8.9	81	125	●
9.0	81	125	●
9.1	81	125	●
9.2	81	125	●
9.3	81	125	●
9.4	81	125	●
9.5	81	125	●
9.6	87	133	●
9.7	87	133	●
9.8	87	133	●
9.9	87	133	●
10.0	87	133	●
10.1	87	133	●
10.2	87	133	●
10.3	87	133	●
10.4	87	133	●
10.5	87	133	●
10.6	87	133	●
10.7	94	142	●
10.8	94	142	●
10.9	94	142	●
11.0	94	142	●
11.1	94	142	●
11.2	94	142	●
11.3	94	142	●
11.4	94	142	●
11.5	94	142	●
11.6	94	142	●
11.7	94	142	●
11.8	94	142	●
11.9	101	151	●
12.0	101	151	●
12.1	101	151	●
12.2	101	151	●
12.3	101	151	●
12.4	101	151	●
12.5	101	151	●
12.6	101	151	●
12.7	101	151	●
12.8	101	151	●
12.9	101	151	●
13.0	101	151	●

DIAMOND & PcBN Cutting tool  
 ENDMILL  
 DRILL  
 REAMER  
 TAP  
 HOB & BROACH