

D LH

Solid Round Dies for Left Hand Threads

Specification



For icon explanation, refer to icon-1

■ Solid round dies for left hand thread processing with improved runout accuracy.



| | |
|------------------|-----------|
| Outside diameter | Thickness |
| D | T |

10

JIS

Spiral Fluted Taps (for blind hole) ①

Spiral Fluted Taps (for through hole) ②

Spiral Pointed Taps (for through hole) ③

Hand Taps ④

Cemented Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps (Single Inspection Tools) ⑦

Pipe Taps ⑧

Thread Mills ⑨

Dies ⑩

Center Drills Centering Tools ⑪

JIS

10-16

10 Dies

JIS

Spiral Fluted Taps (for blind hole) ①

Spiral Fluted Taps (for through hole) ②

Spiral Pointed Taps (for through hole) ③

Hand Taps ④

Cemented Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps (Single Inspection Tools) ⑦

Pipe Taps ⑧

Thread Mills ⑨

Dies ⑩

Center Drills Centering Tools ⑪

JIS

10-17

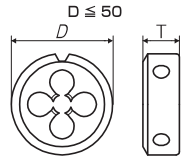
D LH Solid Round Dies for Left Hand Threads

| | |
|------------------|-----------|
| Outside diameter | Thickness |
| D | T |

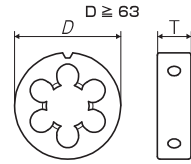
| Size | Class | Code | D (mm) | T (mm) | Clearance holes | TYPE | MSRP |
|------------|-------|---------------|--------|--------|-----------------|------|-----------|
| M7 × 1 | II | GYG7.0MDNEBC | 25 | 9 | 4 | 1 | ¥ 11,600* |
| M7 × 0.75 | II | GYG7.0JNEBC | 25 | 9 | 4 | 1 | ¥ 14,900* |
| M7 × 0.5 | II | GYG7.0GDNEBC | 25 | 9 | 4 | 1 | ¥ 18,000* |
| M8 × 1.25 | II | GYG8.0NDNEBC | 25 | 9 | 4 | 1 | ¥ 11,600* |
| M8 × 1.25 | II | GYJ8.0NDNEBC | 38 | 13 | 4 | 1 | ¥ 15,400 |
| M8 × 1 | II | GYG8.0MDNEBC | 25 | 9 | 4 | 1 | ¥ 13,500* |
| M8 × 1 | II | GYJ8.0MDNEBC | 38 | 13 | 4 | 1 | ¥ 21,300* |
| M8 × 0.75 | II | GYG8.0JNEBC | 25 | 9 | 4 | 1 | ¥ 14,900* |
| M8 × 0.5 | II | GYG8.0GDNEBC | 25 | 9 | 4 | 1 | ¥ 18,000* |
| M9 × 1.25 | II | GYG9.0NDNEBC | 25 | 9 | 5 | 1 | ¥ 12,300* |
| M9 × 1 | II | GYG9.0MDNEBC | 25 | 9 | 5 | 1 | ¥ 13,500* |
| M9 × 0.75 | II | GYG9.0JNEBC | 25 | 9 | 5 | 1 | ¥ 14,900* |
| M9 × 0.5 | II | GYG9.0GDNEBC | 25 | 9 | 5 | 1 | ¥ 18,000* |
| M10 × 1.5 | II | GYG10.0DNEBC | 25 | 9 | 5 | 1 | ¥ 11,600 |
| M10 × 1.5 | II | GYJ10.0DNEBC | 38 | 13 | 4 | 1 | ¥ 15,400 |
| M10 × 1.25 | II | GYG10.0NDNEBC | 25 | 9 | 5 | 1 | ¥ 11,600* |
| M10 × 1.25 | II | GYJ10.0NDNEBC | 38 | 13 | 4 | 1 | ¥ 15,400* |
| M10 × 1 | II | GYG10.0MDNEBC | 25 | 9 | 5 | 1 | ¥ 13,500* |
| M10 × 1 | II | GYJ10.0MDNEBC | 38 | 13 | 4 | 1 | ¥ 21,300* |
| M10 × 0.75 | II | GYG10.0JNEBC | 25 | 9 | 5 | 1 | ¥ 14,900* |
| M10 × 0.5 | II | GYG10.0GDNEBC | 25 | 9 | 5 | 1 | ¥ 18,000* |
| M11 × 1.5 | II | GYJ11.0DNEBC | 38 | 13 | 4 | 1 | ¥ 18,000* |
| M11 × 1.25 | II | GYJ11.0NDNEBC | 38 | 13 | 4 | 1 | ¥ 15,400* |
| M11 × 1 | II | GYJ11.0MDNEBC | 38 | 13 | 4 | 1 | ¥ 21,300* |
| M11 × 0.5 | II | GYJ11.0GDNEBC | 38 | 13 | 4 | 1 | ¥ 33,000* |
| M12 × 1.75 | II | GYJ12.0DNEBC | 38 | 13 | 4 | 1 | ¥ 15,400 |
| M12 × 1.5 | II | GYJ12.0DNEBC | 38 | 13 | 4 | 1 | ¥ 15,400* |
| M12 × 1.25 | II | GYJ12.0NDNEBC | 38 | 13 | 4 | 1 | ¥ 15,400* |
| M12 × 1 | II | GYJ12.0MDNEBC | 38 | 13 | 4 | 1 | ¥ 21,300* |
| M12 × 0.75 | II | GYJ12.0JNEBC | 38 | 13 | 4 | 1 | ¥ 29,000* |
| M12 × 0.5 | II | GYJ12.0GDNEBC | 38 | 13 | 4 | 1 | ¥ 33,000* |
| M14 × 2 | II | GYJ14.0DNEBC | 38 | 13 | 5 | 1 | ¥ 15,400* |
| M14 × 1.5 | II | GYJ14.0DNEBC | 38 | 13 | 5 | 1 | ¥ 15,400* |
| M14 × 1.25 | II | GYJ14.0NDNEBC | 38 | 13 | 5 | 1 | ¥ 21,300* |
| M14 × 1 | II | GYJ14.0MDNEBC | 38 | 13 | 5 | 1 | ¥ 21,300* |
| M15 × 1.5 | II | GYJ15.0DNEBC | 38 | 13 | 5 | 1 | ¥ 15,400* |
| M15 × 1 | II | GYJ15.0MDNEBC | 38 | 13 | 5 | 1 | ¥ 21,300* |
| M16 × 2 | II | GYJ16.0DNEBC | 38 | 13 | 5 | 1 | ¥ 15,400 |
| M16 × 2 | II | GYM16.0DNEBC | 50 | 16 | 4 | 1 | ¥ 25,200 |
| M16 × 1.5 | II | GYJ16.0DNEBC | 38 | 13 | 5 | 1 | ¥ 15,400* |
| M16 × 1.5 | II | GYM16.0DNEBC | 50 | 16 | 4 | 1 | ¥ 25,200* |
| M16 × 1 | II | GYJ16.0MDNEBC | 38 | 13 | 5 | 1 | ¥ 21,300* |
| M16 × 1 | II | GYM16.0MDNEBC | 50 | 16 | 4 | 1 | ¥ 34,200* |
| M17 × 1 | II | GYM17.0MDNEBC | 50 | 16 | 5 | 1 | ¥ 34,200* |
| M18 × 2.5 | II | GYM18.0RDNEBC | 50 | 16 | 5 | 1 | ¥ 25,200* |
| M18 × 2 | II | GYM18.0QDNEBC | 50 | 16 | 5 | 1 | ¥ 30,800* |
| M18 × 1.5 | II | GYM18.0DNEBC | 50 | 16 | 5 | 1 | ¥ 25,200* |
| M18 × 1 | II | GYM18.0MDNEBC | 50 | 16 | 5 | 1 | ¥ 34,200* |
| M20 × 2.5 | II | GYM20.0RDNEBC | 50 | 16 | 5 | 1 | ¥ 25,200 |
| M20 × 2 | II | GYM20.0QDNEBC | 50 | 16 | 5 | 1 | ¥ 30,800* |

* Adjustable dies (AR-D) and dies manufactured from SKS material have been discontinued as a result of orders received in December 2013. For this product, please check "2013 - 2014 General Catalog".

TYPE: 1



TYPE: 2



Segment : 30

| Size | Class | Code | D (mm) | T (mm) | Clearance holes | TYPE | MSRP |
|--------------------|-------|--------------|--------|--------|-----------------|------|-----------|
| For Metric Threads | | | | | | | |
| M1 × 0.25 | II | GYE1.0BDNEBC | 20 | 7 | 3 | 1 | ¥ 14,400* |
| M1.4 × 0.3 | II | GYE1.4CDNEBC | 20 | 7 | 3 | 1 | ¥ 14,400* |
| M1.6 × 0.35 | II | GYE1.6DDNEBC | 20 | 7 | 3 | 1 | ¥ 14,400* |
| M1.7 × 0.35 | II | GYE1.7DDNEBC | 20 | 7 | 3 | 1 | ¥ 14,400* |
| M2 × 0.4 | II | GYE2.0EDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630* |
| M2.3 × 0.4 | II | GYE2.3EDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630* |
| M2.5 × 0.45 | II | GYE2.5FDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630* |
| M2.6 × 0.45 | II | GYE2.6FDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630* |
| M3 × 0.5 | II | GYE3.0GDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630 |
| M3 × 0.5 | II | GYG3.0GDNEBC | 25 | 9 | 3 | 1 | ¥ 11,600* |
| M3 × 0.35 | II | GYE3.0DDNEBC | 20 | 7 | 3 | 1 | ¥ 15,400* |
| M3.5 × 0.6 | II | GYE3.5HDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630* |
| M3.5 × 0.35 | II | GYE3.5DDNEBC | 20 | 7 | 3 | 1 | ¥ 15,400* |
| M4 × 0.7 | II | GYE4.0IDNEBC | 20 | 7 | 3 | 1 | ¥ 9,630 |
| M4 × 0.7 | II | GYG4.0IDNEBC | 25 | 9 | 3 | 1 | ¥ 11,600 |
| M4 × 0.5 | II | GYE4.0GDNEBC | 20 | 7 | 3 | 1 | ¥ 12,000* |
| M5 × 0.8 | II | GYE5.0KDNEBC | 20 | 7 | 4 | 1 | ¥ 9,630 |
| M5 × 0.8 | II | GYG5.0KDNEBC | 25 | 9 | 3 | 1 | ¥ 11,600 |
| M5 × 0.5 | II | GYE5.0GDNEBC | 20 | 7 | 4 | 1 | ¥ 12,000* |
| M6 × 1 | II | GYE6.0MDNEBC | 20 | 7 | 4 | 1 | ¥ 9,630 |
| M6 × 1 | II | GYG6.0MDNEBC | 25 | 9 | 4 | 1 | ¥ 11,600 |
| M6 × 1 | II | GYJ6.0MDNEBC | 38 | 13 | 4 | 1 | ¥ 18,000* |
| M6 × 0.75 | II | GYE6.0JNEBC | 20 | 7 | 4 | 1 | ¥ 12,500* |
| M6 × 0.5 | II | GYE6.0GDNEBC | 20 | 7 | 4 | 1 | ¥ 12,000* |

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