

① Spiral Fluted Taps (for blind hole)

② Spiral Fluted Taps (for through hole)

③ Spiral Pointed Taps (for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps (Simple Inspection Tools)

⑧ Pipe Taps

⑨ Thread Mills

⑩ Dies

⑪ Center Drills (Centering Tools)

JIS

HS-D

HSS Round Dies for Auto Lathe, for Stainless Steel

Outside diameter	Thickness
D	T

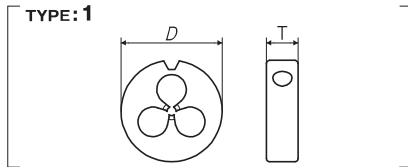


Specification



For icon explanation, refer to icon-1

■The HS-D is a HSS round dies for auto lathe, for stainless steel.



Segment : 32

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
For Metric Threads							
M1 × 0.25	P1	HBP1.0B	10	3	3	1	¥ 8,930*
M1 × 0.25	P1	HDP1.0B	16	5	3	1	¥ 10,100*
M1 × 0.25	P2	HBQ1.0B	10	3	3	1	¥ 8,930*
M1 × 0.25	P2	HDQ1.0B	16	5	3	1	¥ 10,100*
M1.1 × 0.25	P1	HBP1.1B	10	3	3	1	¥ 8,930*
M1.1 × 0.25	P1	HDP1.1B	16	5	3	1	¥ 10,100*
M1.1 × 0.25	P2	HBQ1.1B	10	3	3	1	¥ 8,930*
M1.1 × 0.25	P2	HDQ1.1B	16	5	3	1	¥ 10,100*
M1.2 × 0.25	P1	HBP1.2B	10	3	3	1	¥ 8,930*
M1.2 × 0.25	P1	HDP1.2B	16	5	3	1	¥ 10,100*
M1.2 × 0.25	P2	HBQ1.2B	10	3	3	1	¥ 8,930*
M1.2 × 0.25	P2	HDQ1.2B	16	5	3	1	¥ 10,100*
M1.4 × 0.3	P1	HBP1.4C	10	3	3	1	¥ 8,930*
M1.4 × 0.3	P1	HDP1.4C	16	5	3	1	¥ 10,100*
M1.4 × 0.3	P2	HBQ1.4C	10	3	3	1	¥ 8,930*
M1.4 × 0.3	P2	HDQ1.4C	16	5	3	1	¥ 10,100*
M1.6 × 0.35	P1	HBP1.6D	10	3	3	1	¥ 8,930*
M1.6 × 0.35	P1	HDP1.6D	16	5	3	1	¥ 10,100*
M1.6 × 0.35	P2	HBQ1.6D	10	3	3	1	¥ 8,930*
M1.6 × 0.35	P2	HDQ1.6D	16	5	3	1	¥ 10,100*
M1.7 × 0.35	P1	HBP1.7D	10	3	3	1	¥ 8,930*
M1.7 × 0.35	P1	HDP1.7D	16	5	3	1	¥ 10,100*
M1.7 × 0.35	P2	HBQ1.7D	10	3	3	1	¥ 8,930*
M1.7 × 0.35	P2	HDQ1.7D	16	5	3	1	¥ 10,100*
M1.8 × 0.35	P1	HBP1.8D	10	3	3	1	¥ 8,930*
M1.8 × 0.35	P1	HDP1.8D	16	5	3	1	¥ 10,100*
M1.8 × 0.35	P2	HBQ1.8D	10	3	3	1	¥ 8,930*
M1.8 × 0.35	P2	HDQ1.8D	16	5	3	1	¥ 10,100*

* Adjustable dies (AR-D) and dies manufactured from SKS material have been discontinued as a result of orders received in December 2013. For this product, please check "2013 - 2014 General Catalog".

Think threads with **YAMAWA**
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⑧ Pipe Taps

⑨ Thread Mills

⑩ Dies

⑪ Center Drills (Centering Tools)

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M2 × 0.4	P1	HBP2.0E	10	3	3	1	¥ 7,050*
M2 × 0.4	P1	HDP2.0E	16	5	4	1	¥ 7,790*
M2 × 0.4	P1	HEP2.0E	20	7	4	1	¥ 9,400*
M2 × 0.4	P2	HBQ2.0E	10	3	3	1	¥ 7,050*
M2 × 0.4	P2	HDQ2.0E	16	5	4	1	¥ 7,790*
M2 × 0.4	P2	HEQ2.0E	20	7	4	1	¥ 9,400*
M2 × 0.25	P1	HBP2.0B	10	3	3	1	¥ 10,100*
M2 × 0.25	P1	HDP2.0B	16	5	4	1	¥ 11,200*
M2 × 0.25	P2	HBQ2.0B	10	3	3	1	¥ 10,100*
M2 × 0.25	P2	HDQ2.0B	16	5	4	1	¥ 11,200*
M2.2 × 0.45	P1	HBP2.2F	10	3	3	1	¥ 7,050*
M2.2 × 0.45	P1	HDP2.2F	16	5	4	1	¥ 7,790*
M2.2 × 0.45	P2	HBQ2.2F	10	3	3	1	¥ 7,050*
M2.2 × 0.45	P2	HDQ2.2F	16	5	4	1	¥ 7,790*
M2.3 × 0.4	P1	HBP2.3E	10	3	3	1	¥ 7,050*
M2.3 × 0.4	P1	HDP2.3E	16	5	4	1	¥ 7,790*
M2.3 × 0.4	P2	HBQ2.3E	10	3	3	1	¥ 7,050*
M2.3 × 0.4	P2	HDQ2.3E	16	5	4	1	¥ 7,790*
M2.5 × 0.45	P1	HBP2.5F	10	3	3	1	¥ 7,050*
M2.5 × 0.45	P1	HDP2.5F	16	5	4	1	¥ 7,790*
M2.5 × 0.45	P2	HBQ2.5F	10	3	3	1	¥ 7,050*
M2.5 × 0.45	P2	HDQ2.5F	16	5	4	1	¥ 7,790*
M2.5 × 0.45	P2	HEQ2.5F	20	7	4	1	¥ 9,400*
M2.5 × 0.35	P1	HBP2.5D	10	3	3	1	¥ 10,100*
M2.5 × 0.35	P1	HDP2.5D	16	5	4	1	¥ 11,200*
M2.5 × 0.35	P2	HBQ2.5D	10	3	3	1	¥ 10,100*
M2.5 × 0.35	P2	HDQ2.5D	16	5	4	1	¥ 11,200*
M2.6 × 0.45	P1	HBP2.6F	10	3	3	1	¥ 7,050*
M2.6 × 0.45	P1	HDP2.6F	16	5	4	1	¥ 7,790*
M2.6 × 0.45	P1	HEP2.6F	20	7	4	1	¥ 9,400*
M2.6 × 0.45	P2	HBQ2.6F	10	3	3	1	¥ 7,050*
M2.6 × 0.45	P2	HDQ2.6F	16	5	4	1	¥ 7,790*
M2.6 × 0.45	P2	HEQ2.6F	20	7	4	1	¥ 9,400*
M2.6 × 0.35	P1	HBP2.6D	10	3	3	1	¥ 10,100*
M2.6 × 0.35	P1	HDP2.6D	16	5	4	1	¥ 11,200*
M2.6 × 0.35	P2	HBQ2.6D	10	3	3	1	¥ 10,100*
M2.6 × 0.35	P2	HDQ2.6D	16	5	4	1	¥ 11,200*
M3 × 0.5	P1	HDP3.0G	16	5	4	1	¥ 7,790*
M3 × 0.5	P1	HEP3.0G	20	7	4	1	¥ 7,430*
M3 × 0.5	P2	HDQ3.0G	16	5	4	1	¥ 7,790*
M3 × 0.5	P2	HEQ3.0G	20	7	4	1	¥ 7,430*
M3 × 0.35	P1	HDP3.0D	16	5	4	1	¥ 11,200*
M3 × 0.35	P1	HEP3.0D	20	7	4	1	¥ 10,700*
M3 × 0.35	P2	HDQ3.0D	16	5	4	1	¥ 11,200*
M3 × 0.35	P2	HEQ3.0D	20	7	4	1	¥ 10,700*
M3.5 × 0.6	P1	HDP3.5H	16	5	4	1	¥ 7,790*
M3.5 × 0.6	P1	HEP3.5H	20	7	4	1	¥ 7,430*
M3.5 × 0.6	P2	HDQ3.5H	16	5	4	1	¥ 7,790*

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Centering Tools

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M3.5 × 0.6	P2	HEQ3.5H	20	7	4	1	¥ 7,430 [※]
M4 × 0.7	P1	HDP4.OI	16	5	4	1	¥ 7,790
M4 × 0.7	P1	HEP4.OI	20	7	4	1	¥ 7,430
M4 × 0.7	P2	HDQ4.OI	16	5	4	1	¥ 7,790 [※]
M4 × 0.7	P2	HEQ4.OI	20	7	4	1	¥ 7,430 [※]
M4 × 0.5	P1	HDP4.OG	16	5	4	1	¥ 10,200 [※]
M4 × 0.5	P1	HEP4.OG	20	7	4	1	¥ 9,720 [※]
M4 × 0.5	P2	HDQ4.OG	16	5	4	1	¥ 10,200 [※]
M4 × 0.5	P2	HEQ4.OG	20	7	4	1	¥ 9,720 [※]
M5 × 0.8	P1	HEP5.OK	20	7	4	1	¥ 7,430
M5 × 0.8	P2	HEQ5.OK	20	7	4	1	¥ 7,430 [※]
M5 × 0.5	P1	HEP5.OG	20	7	4	1	¥ 9,720 [※]
M5 × 0.5	P2	HEQ5.OG	20	7	4	1	¥ 9,720 [※]
M6 × 1	P1	HEP6.OM	20	7	4	1	¥ 7,430
M6 × 1	P2	HEQ6.OM	20	7	4	1	¥ 7,430 [※]
M6 × 0.75	P1	HEP6.OJ	20	7	4	1	¥ 9,720 [※]
M6 × 0.75	P2	HEQ6.OJ	20	7	4	1	¥ 9,720 [※]
M6 × 0.5	P1	HEP6.OG	20	7	4	1	¥ 10,700 [※]
M6 × 0.5	P2	HEQ6.OG	20	7	4	1	¥ 10,700 [※]
M7 × 0.75	P1	HEP7.OJ	20	7	4	1	¥ 10,200 [※]
M7 × 0.75	P2	HEQ7.OJ	20	7	4	1	¥ 10,200 [※]
M7 × 0.5	P1	HEP7.OG	20	7	4	1	¥ 12,000 [※]
M7 × 0.5	P2	HEQ7.OG	20	7	4	1	¥ 12,000 [※]
M8 × 1.25	P1	HEP8.ON	20	7	5	1	¥ 7,430 [※]
M8 × 1.25	P1	HGP8.ON	25	9	4	1	¥ 8,540
M8 × 1.25	P2	HEQ8.ON	20	7	5	1	¥ 7,430 [※]
M8 × 1.25	P2	HGQ8.ON	25	9	4	1	¥ 8,540 [※]
M8 × 1	P1	HEP8.OM	20	7	5	1	¥ 9,720 [※]
M8 × 1	P1	HGP8.OM	25	9	4	1	¥ 10,200 [※]
M8 × 1	P2	HEQ8.OM	20	7	5	1	¥ 9,720 [※]
M8 × 1	P2	HGQ8.OM	25	9	4	1	¥ 10,200 [※]
M8 × 0.75	P1	HEP8.OJ	20	7	5	1	¥ 10,200 [※]
M8 × 0.75	P1	HGP8.OJ	25	9	4	1	¥ 11,200 [※]
M8 × 0.75	P2	HEQ8.OJ	20	7	5	1	¥ 10,200 [※]
M8 × 0.75	P2	HGQ8.OJ	25	9	4	1	¥ 11,200 [※]
M8 × 0.5	P1	HEP8.OG	20	7	5	1	¥ 12,000 [※]
M8 × 0.5	P2	HEQ8.OG	20	7	5	1	¥ 12,000 [※]
M9 × 1	P1	HEP9.OM	20	7	5	1	¥ 10,700 [※]
M9 × 1	P2	HEQ9.OM	20	7	5	1	¥ 10,700 [※]
M9 × 0.75	P1	HEP9.OJ	20	7	5	1	¥ 10,700 [※]
M9 × 0.75	P2	HEQ9.OJ	20	7	5	1	¥ 10,700 [※]
M10 × 1.5	P1	HGP0100	25	9	5	1	¥ 8,540
M10 × 1.5	P2	HGQ0100	25	9	5	1	¥ 8,540 [※]
M10 × 1.25	P1	HGP010N	25	9	5	1	¥ 8,540 [※]
M10 × 1.25	P2	HGQ010N	25	9	5	1	¥ 8,540 [※]
M10 × 1	P1	HGP010M	25	9	5	1	¥ 11,200 [※]
M10 × 1	P2	HGQ010M	25	9	5	1	¥ 11,200 [※]

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