

SIP

SP-D

Spiral Fluted HSS Round Dies

Specification

Front face

HSS

1.5

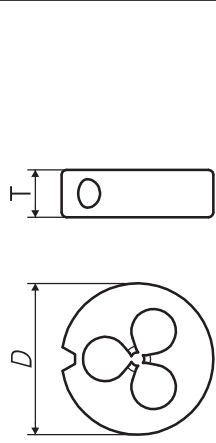
For icon explanation, refer to icon-1

Outside diameter	Thickness
D	T



■ The chip holes in the die are spiral fluted. The continuous metal chips are pushed out backward to reduce chip problems.

TYPE: 1



Segment : 32

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
For Metric Threads							
M3 X 0.5	P1	SEP3.0G	20	7	3	1	¥ 10,100 *
M4 X 0.7	P1	SEP4.0I	20	7	3	1	¥ 10,100 *
M5 X 0.8	P1	SEP5.0K	20	7	4	1	¥ 10,100 *
M6 X 1	P1	SEP6.0M	20	7	4	1	¥ 10,100 *
M8 X 1.25	P1	SGP8.0N	25	9	4	1	¥ 12,100 *

* Adjustable dies (AR-D) and dies manufactured from SKS material have been discontinued as a result of orders received in December 2013. For this product, please check "2013 - 2014 General Catalog".

10

JIS

①

Spiral Fluted Taps
(for blind hole)

②

Spiral Fluted Taps
(for through hole)

③

Spiral Pointed Taps
(for through hole)

④

Hand Taps

⑤

Cemented
Carbide Taps

⑥

Roll Taps

⑦

Special Thread Taps
Simple Inspection Tools

⑧

Pipe Taps

⑨

Thread Mills

⑩

Dies

⑪

Center Drills
Centering Tools

JIS

⑩-36

Think threads with
YAMAWA

* = Specified Distribution Items. Made to order products.
For improvement, spec may change without advance notice.