

Outside diameter	Thickness	Position of basic dia.
D	T	lg

JIS

① Spiral Fluted Taps
(for blind hole)

② Spiral Fluted Taps
(for through hole)

③ Spiral Pointed Taps
(for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps
Simple inspection tools

⑧ Pipe Taps

⑨ Thread Mills

⑩ Dies

⑪ Center Drills
Centering Tools

JIS

D PT

Solid Round Dies for Taper Pipe Threads



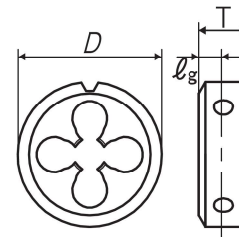
Specification



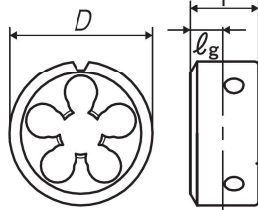
For icon explanation, refer to icon-1

■ The D PT is a solid round dies for PT external tapered pipe thread processing with improved runout accuracy.

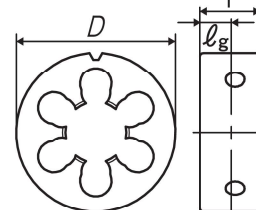
TYPE: 1



TYPE: 2



TYPE: 3



Segment : 3G

Size	Code	D (mm)	T (mm)	lg (mm)	Clearance holes	TYPE	MSRP
For PT Threads							
PT1/16-28	TYJPT010NEBC	38	13	6	4	1	¥ 14,100 ^{**}
PT1/8-28	TYJPT020NEBC	38	13	6	4	1	¥ 14,100
PT1/4-19	TYJPT040NEBC	38	18	8.5	5	2	¥ 14,100
PT3/8-19	TYMPT060NEBC	50	22	10	5	2	¥ 22,600
PT1/2-14	TYMPT080NEBC	50	22	12	6	2	¥ 22,600
PT5/8-14	TYRPT100NEBC	63	24	12	6	3	¥ 66,900 ^{**}
PT3/4-14	TYRPT120NEBC	63	24	12.5	6	3	¥ 59,300
PT7/8-14	TYUPT140NEBC	75	30	12.5	6	3	¥ 120,000 ^{**}
PT1 -11	TYUPT160NEBC	75	30	15	6	3	¥ 105,000
PT1 1/4-11	TYUPT200NEBC	75	30	15	6	3	¥ 105,000 ^{**}
PT1 1/2-11	TYUPT240NEBC	75	30	15	6	3	¥ 105,000 ^{**}
PT2 -11	TYIPT320NEBC	105	36	17.5	8	3	¥ 255,000 ^{**}

* Adjustable dies (AR-D) and dies manufactured from SKS material have been discontinued as a result of orders received in December 2013. For this product, please check "2013 - 2014 General Catalog".