

Outside diameter	Thickness
D	T

S
JIS

D PF

Solid Round Dies for Parallel Pipe Threads



Specification



For icon explanation, refer to icon-1

■ Solid round dies for PF external threads with improved die runout accuracy.

Spiral Fluted Taps
(for blind hole) ①

Spiral Fluted Taps
(for through hole) ②

Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented
Carbide Taps ⑤

Roll Taps ⑥

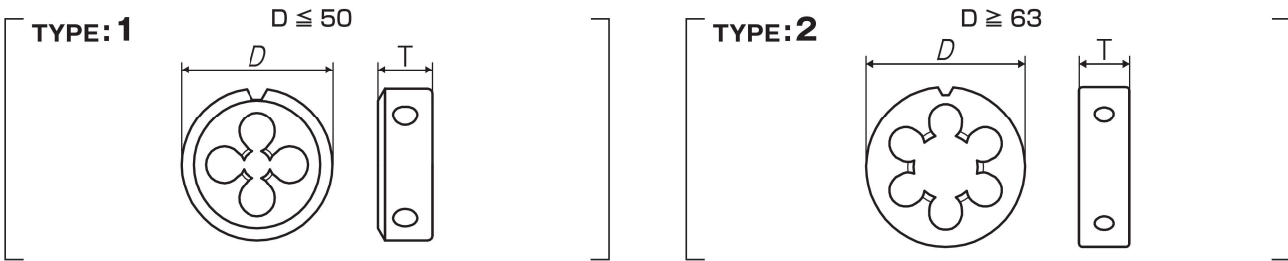
Special Thread Taps
Simple Inspection Tools ⑦

Pipe Taps ⑧

Thread Mills ⑨

Dies ⑩

Center Drills
Centering Tools ⑪



Segment : 3G

Size	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
For PF Threads						
PF1/16-28	TYGPF010NEBC	25	9	4	1	¥ 9,350 [*]
PF1/8-28	TYGPF020NEBC	25	9	5	1	¥ 9,350 [*]
PF1/8-28	TYJPF020NEBC	38	13	4	1	¥ 9,720
PF1/4-19	TYJPF040NEBC	38	13	5	1	¥ 9,720
PF3/8-19	TYJPF060NEBC	38	13	6	1	¥ 9,720 [*]
PF3/8-19	TYMPF060NEBC	50	16	5	1	¥ 15,900
PF1/2-14	TYMPF080NEBC	50	16	5	1	¥ 15,900
PF5/8-14	TYMPF100NEBC	50	16	6	1	¥ 17,900 [*]
PF3/4-14	TYMPF120NEBC	50	16	6	1	¥ 15,900 [*]
PF3/4-14	TYRPF120NEBC	63	20	6	2	¥ 45,800
PF1 -11	TYUPF160NEBC	75	25	6	2	¥ 78,400
PF1 1/4-11	TYUPF200NEBC	75	25	8	2	¥ 78,400 [*]
PF1 1/2-11	TYUPF240NEBC	75	25	8	2	¥ 78,400 [*]
PF2 -11	TYYPF320NEBC	105	30	8	2	¥188,000 [*]

* Adjustable dies (AR-D) and dies manufactured from SKS material have been discontinued as a result of orders received in December 2013. For this product, please check "2013 - 2014 General Catalog".